

Rod Wrapping Finish Directions:

Gather the tools you will need.

**Part A Wrapping Finish - Resin
Part B Wrapping Finish - Hardener
Mixing Cup
Stirring stick
Brushes**

Must follow tips and hints:

- The Wrapping Finish has to be applied with a room temperature of 75 degree to 85 degrees. The temperature must stay between 75 degrees and 85 degrees till the finish cures.
- The relative humidity has to be below 50%. Do not take the lid off the finish bottles, mix the finish or apply the finish if the humidity is above 50%. The humidity must stay below 50% till the finish cures
- Do not apply the finish in a dust filled environment. Dust will show up as pock marks. To get rid of them you will have to sand and re-coat the wrapping.
- Always measure the amounts of finish you squeeze out of the bottles equally.
- To reduce the amount of bubbles. Before mixing the wrapping finishes Part A and Part B. Float the wrapping finish Part A in hot water. Do not heat the wrapping finish part B. Heating Part B can damage the hardener.
- Do not directly breath in the wrapping finish fumes.

Starting:

Mixing the Wrapping Finish

- Exactly measure equal parts of Part A (resin) with Part B (hardener) into the mixing cup.
- Use the stick to stir throughly for 2 minutes.
- Don't stir to roughly or too much air will mix in.
- To reduce the bubbles that formed from stirring. Float the throughly mixed wrapping finish in hot water for a short while. Heating the hardener now won't damage it. Warming up the throughly mixed wrapping finish will shorten the working and drying time.

Coating the wrapping:

- Evenly brush on the finish over the Wrappings.
- Bubbles can be removed.
 - Carefully blow on the bubbles.
 - Use a Alcohol lamp to heat up the coated finish. Keep it at least 6 inches away. This can also clear up some cloudy spots that may form.
 - Don't use a lighter or matches. Soot residue will form ruining the finish.
 - Don't use a hair dryer. It can warp and scatter the finish.

Setting up:

Prevent drips and lumps. Keep the rod slowly rotating.

Curing:

- Stay safe from dust. With a room temperature between 75 degrees and 85 degrees. At a humidity of under 50%.
- Allow 3 to 4 hours of curing time.

Cleaning up

- Acetone can remove spilled wrapping finish before it cures. A scentless acetone based finger nail polish remover works. Check the back of the bottle to make sure its acetone based.